

## TECHNICAL DATA SHEET

# SYNOLAC® N32X

Short Oil Alkyd

### PRODUCT APPLICATION DETAILS

SYNOLAC® N32X is short oil, non-drying resin based on saturated fatty acids. It is well fitted as a backbone resin in acid curing, polyurethane and nitrocellulose finishes where excellent colour and colour stability is desired. Very good wet heat resistance can be attained when formulated with relevant amino resins.

### SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (125°C, %)	68 - 72	ISO 3251
Viscosity (25°C, Gardner)	(Z5-) – (Z5+)	Gardner-Holdt
Color (Gardner)	Max. 1	ASTM D-1544
Acid value (mg KOH/g)	4 - 10	ISO 2114

### OTHER CHARACTERISTICS<sup>1</sup>

	CHARACTERISTICS	METHODS
Solvent	Xylene	-
Density (25°C, g/mL)	1.06	-
Fatty acid type	Saturated Fatty Acids	-
Fatty acid content (%)	32	-
Hydroxyl content (%)	2.9	-

<sup>1</sup>The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

### MARKETS & APPLICATIONS

#### Coatings & Inks

- Industrial Coating
  - General Industry
  - Wood Furniture
  - Industrial Wood Finishes

### PERFORMANCE BENEFITS

- Excellent light color
- Good wet heat resistance
- Non-yellowing

# SYNOLAC® N32X

## FORMULATION GUIDELINES

### RECOMMENDATIONS FOR USE

SYNOLAC® N32X is recommended for furniture wood coatings based on acid curing, 2-pack polyurethane or nitro-cellulose systems. With its excellent light colour, it is particularly suitable for clear and light colour topcoats.

### SOLUBILITY

Aromatic hydrocarbon — Complete  
Ester — Complete  
Ketone — Complete  
Glycol Ether — Complete  
Alcohol — Partial  
Aliphatic Hydrocarbon — Not Soluble

### COMPATIBILITY

Urea Resins — Very Good  
Isocyanate Resins — Very Good  
Short Oil Alkyd — Good  
Melamine Resins — Fair  
NC/CAB — Good  
Polyester Resins — Very Good  
Acrylic Resins — Fair  
Epoxy Resins — Good

## PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

## STORAGE AND HANDLING

SYNOLAC® N32X should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 35°C. Exposure to direct sunlight should be avoided.  
In the above mentioned storage conditions the shelf life of the resin will be 12 months.

**Arkema Coating Resins Malaysia**  
PLO 491, Jalan Keluli, Pasir Gudang  
Industrial Estate, 81700 Pasir Gudang,  
Johor – Malaysia  
T +60 7 253 6688

**Headquarters: Arkema France**  
51, Esplanade du Général de Gaulle  
92800 Puteaux – France  
T +33 (0)1 49 00 80 80

Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.

Arkema France, a French société anonyme registered at the Trade and Companies Register of Nanterre under the number 319 632 790